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NOTICE OF ALLOWANCE AND FEE(S) DUE

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09/22/2010

BIRCH STEWART KOLASCH & BIRCH PO BOX 747 FALLS CHURCH, VA 22040-0747 EXAMINER
CHANG, CHARLES S
ART UNIT PAPER NUMBER

2883

DATE MAILED: 09/22/2010

A	PPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
	10/574,617	04/05/2006	Naoto Yokoyama	0033-1073PUS1	2104

TITLE OF INVENTION: LIQUID CRYSTAL DISPLAY PANEL AND MANUFACTURING METHOD THEREOF

APPLN. TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUE FEE	TOTAL FEE(S) DUE	DATE DUE
nonprovisional	NO	\$1510	\$300	\$0	\$1810	12/22/2010

THE APPLICATION IDENTIFIED ABOVE HAS BEEN EXAMINED AND IS ALLOWED FOR ISSUANCE AS A PATENT. PROSECUTION ON THE MERITS IS CLOSED. THIS NOTICE OF ALLOWANCE IS NOT A GRANT OF PATENT RIGHTS. THIS APPLICATION IS SUBJECT TO WITHDRAWAL FROM ISSUE AT THE INITIATIVE OF THE OFFICE OR UPON PETITION BY THE APPLICANT. SEE 37 CFR 1.313 AND MPEP 1308.

THE ISSUE FEE AND PUBLICATION FEE (IF REQUIRED) MUST BE PAID WITHIN THREE MONTHS FROM THE MAILING DATE OF THIS NOTICE OR THIS APPLICATION SHALL BE REGARDED AS ABANDONED. THIS STATUTORY PERIOD CANNOT BE EXTENDED. SEE 35 U.S.C. 151. THE ISSUE FEE DUE INDICATED ABOVE DOES NOT REFLECT A CREDIT FOR ANY PREVIOUSLY PAID ISSUE FEE IN THIS APPLICATION. IF AN ISSUE FEE HAS PREVIOUSLY BEEN PAID IN THIS APPLICATION (AS SHOWN ABOVE), THE RETURN OF PART B OF THIS FORM WILL BE CONSIDERED A REQUEST TO REAPPLY THE PREVIOUSLY PAID ISSUE FEE TOWARD THE ISSUE FEE NOW DUE.

HOW TO REPLY TO THIS NOTICE:

I. Review the SMALL ENTITY status shown above.

If the SMALL ENTITY is shown as YES, verify your current SMALL ENTITY status:

A. If the status is the same, pay the TOTAL FEE(S) DUE shown above.

B. If the status above is to be removed, check box 5b on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and twice the amount of the ISSUE FEE shown above, or

If the SMALL ENTITY is shown as NO:

A. Pay TOTAL FEE(S) DUE shown above, or

B. If applicant claimed SMALL ENTITY status before, or is now claiming SMALL ENTITY status, check box 5a on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and 1/2 the ISSUE FEE shown above.

II. PART B - FEE(S) TRANSMITTAL, or its equivalent, must be completed and returned to the United States Patent and Trademark Office (USPTO) with your ISSUE FEE and PUBLICATION FEE (if required). If you are charging the fee(s) to your deposit account, section "4b" of Part B - Fee(s) Transmittal should be completed and an extra copy of the form should be submitted. If an equivalent of Part B is filed, a request to reapply a previously paid issue fee must be clearly made, and delays in processing may occur due to the difficulty in recognizing the paper as an equivalent of Part B.

III. All communications regarding this application must give the application number. Please direct all communications prior to issuance to Mail Stop ISSUE FEE unless advised to the contrary.

IMPORTANT REMINDER: Utility patents issuing on applications filed on or after Dec. 12, 1980 may require payment of maintenance fees. It is patentee's responsibility to ensure timely payment of maintenance fees when due.

PART B - FEE(S) TRANSMITTAL

Complete and send this form, together with applicable fee(s), to: Mail Mail Stop ISSUE FEE

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or <u>Fax</u> (571)-273-2885

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	ENCE ADDRESS (Note: Use Bl	, -	Fee(s) Transmittal. This	certif	icate cannot be used for	r domestic mailings of the or any other accompanying nt or formal drawing, must
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							(Depositor's name)
			_				(Signature)
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,		ISPLAY PANEL AND M	Naoto Yokoyama MANUFACTURING MET	HOD THEREOF		333 10131 631	2.01
APPLN. TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUE	FEE	TOTAL FEE(S) DUE	DATE DUE
nonprovisional	NO	\$1510	\$300	\$0		\$1810	12/22/2010
EXAM	IINER	ART UNIT	CLASS-SUBCLASS				
CHANG, C	HARLES S	2883	349-155000				
"Fee Address" ind PTO/SB/47; Rev 03-C Number is required. 3. ASSIGNEE NAME A PLEASE NOTE: Unl	ND RESIDENCE DATA	"Indication form ed. Use of a Customer A TO BE PRINTED ON 7 ified below, no assignee	(1) the names of up to or agents OR, alternative (2) the name of a single registered attorney or a 2 registered patent attorned issed, no name will be THE PATENT (print or type data will appear on the part of the patent attorned to the patent attorned to the patent appear on the patent of the pa	rely, e firm (having as a gent) and the name raneys or agents. If n printed. e) tent. If an assigne	memb s of u _l o nam	er a 2 p to e is 3	ocument has been filed for
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4a. The following fee(s) are submitted: ☐ Issue Fee ☐ Publication Fee (No small entity discount permitted) ☐ Advance Order - # of Copies			4b. Payment of Fee(s): (Please first reapply any previously paid issue fee shown above) A check is enclosed. Payment by credit card. Form PTO-2038 is attached. The Director is hereby authorized to charge the required fee(s), any deficiency, or credit any overpayment, to Deposit Account Number (enclose an extra copy of this form).				
NOTE: The Issue Fee an	s SMALL ENTITY statud d Publication Fee (if requ	us. See 37 CFR 1.27.	☐ b. Applicant is no long	, ,			FR 1.27(g)(2). e assignee or other party in
		tes Patent and Trademark					
Authorized Signature Typed or printed name							
This collection of information is required by 37 CFR 1.311. The informat				_			
an application. Confiden submitting the completed this form and/or suggesti	tiality is governed by 35 d application form to the ions for reducing this but irginia 22313-1450. DC	U.S.C. 122 and 37 CFR USPTO. Time will vary rden, should be sent to th	on is required to obtain or r 1.14. This collection is est r depending upon the indiv e Chief Information Office COMPLETED FORMS TO	imated to take 12 m idual case. Any cor r. U.S. Patent and T	inutes nment raden	to complete, including s on the amount of tin park Office, U.S. Depa	g gathering, preparing, and ne you require to complete artment of Commerce, P.O.

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10/574,617 04/05/2006		Naoto Yokoyama	0033-1073PUS1	2104	
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BIRCH STEWA	RT KOLASCH & BI	CHANG, C	HARLES S		
PO BOX 747 FALLS CHURCH, VA 22040-0747			ART UNIT	PAPER NUMBER	
			2883		
			DATE MAILED: 09/22/2010		

Determination of Patent Term Adjustment under 35 U.S.C. 154 (b)

(application filed on or after May 29, 2000)

The Patent Term Adjustment to date is 323 day(s). If the issue fee is paid on the date that is three months after the mailing date of this notice and the patent issues on the Tuesday before the date that is 28 weeks (six and a half months) after the mailing date of this notice, the Patent Term Adjustment will be 323 day(s).

If a Continued Prosecution Application (CPA) was filed in the above-identified application, the filing date that determines Patent Term Adjustment is the filing date of the most recent CPA.

Applicant will be able to obtain more detailed information by accessing the Patent Application Information Retrieval (PAIR) WEB site (http://pair.uspto.gov).

Any questions regarding the Patent Term Extension or Adjustment determination should be directed to the Office of Patent Legal Administration at (571)-272-7702. Questions relating to issue and publication fee payments should be directed to the Customer Service Center of the Office of Patent Publication at 1-(888)-786-0101 or (571)-272-4200.

	Application No.	Applicant(s)
	10/574,617	YOKOYAMA ET AL.
Notice of Allowability	Examiner	Art Unit
	CHARLES CHANG	2883
The MAILING DATE of this communication appeal claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIOF the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED ir or other appropriate commu GHTS. This application is s	this application. If not included unication will be mailed in due course. THIS
 ∑ The allowed claim(s) is/are 4,12 and 14-17. 		
 3. Acknowledgment is made of a claim for foreign priority ur a) All b) Some* c) None of the: 1. Certified copies of the priority documents have 2. Certified copies of the priority documents have 	been received.	
3. ☐ Copies of the certified copies of the priority do		
International Bureau (PCT Rule 17.2(a)).		an the hadenal eage approach from the
* Certified copies not received:		
Applicant has THREE MONTHS FROM THE "MAILING DATE" noted below. Failure to timely comply will result in ABANDONM THIS THREE-MONTH PERIOD IS NOT EXTENDABLE. 4. A SUBSTITUTE OATH OR DECLARATION must be subm	IENT of this application. itted. Note the attached EXA	AMINER'S AMENDMENT or NOTICE OF
INFORMAL PATENT APPLICATION (PTO-152) which give	· , -	declaration is deficient.
 CORRECTED DRAWINGS (as "replacement sheets") mus (a) ☐ including changes required by the Notice of Draftspers 		v (PTO-948) attached
1) ☐ hereto or 2) ☐ to Paper No./Mail Date	· ·	V(TTO 540) attached
(b) ☐ including changes required by the attached Examiner's Paper No./Mail Date Identifying indicia such as the application number (see 37 CFR 1	s Amendment / Comment or	
each sheet. Replacement sheet(s) should be labeled as such in t	he header according to 37 CF	R 1.121(d).
 DEPOSIT OF and/or INFORMATION about the depo attached Examiner's comment regarding REQUIREMENT 		
 Attachment(s) 1. ☑ Notice of References Cited (PTO-892) 2. ☐ Notice of Draftperson's Patent Drawing Review (PTO-948) 3. ☑ Information Disclosure Statements (PTO/SB/08),	6. ☐ Interview S Paper No./ 7. ☑ Examiner's	formal Patent Application ummary (PTO-413), Mail Date Amendment/Comment Statement of Reasons for Allowance -

DETAILED ACTION

EXAMINER'S AMENDMENT

- An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR
 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.
- 2. Authorization for this examiner's amendment was given in a telephone interview with Attorney Aslan Ettehadieh (Reg. No. 62,278) on March 3, 2010.

The application has been amended as follows:

In the Title:

The title has been changed to: "Liquid crystal display panel and manufacturing method thereof."

In the Claims:

Claim 12 has been amended in lines 1-2 from "A substrate with a spacer comprising a substrate; and a spacer formed on said substrate," to "A liquid crystal display panel comprising a substrate and a spacer; and the spacer formed on said substrate,".

Claim 14 has been amended in line 1 from "The substrate with the spacer according to claim 12" to "The liquid crystal display panel according to claim 12".

Claim 15 has been amended in lines 1-2 from "A panel having the substrate with the spacer according to claim 12" to "The liquid crystal display panel according to claim 12".

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Art Unit: 2883

Claim 16 has been amended in line 1 from "The panel according to claim 15" to "The liquid crystal display panel according to claim 15".

Claim 17 has been amended in lines 1-2 from "A method of manufacturing a panel according to claim 16" to "A method of manufacturing the liquid crystal display panel according to claim 16".

End of examiner's amendment.

Allowable Subject Matter

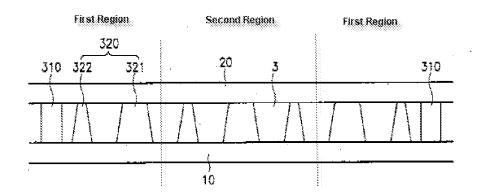
- 3. Claims 4, 12, and 14-17 are allowed.
- 4. The following is an examiner's statement of reasons for allowance:

The closely related prior art, Cho et al. (US 20040114087) discloses a liquid crystal display panel comprising: two substrates (10, 20) fixed together by a seal member (310) with their main surfaces opposed to each other; liquid crystal (3) sealingly stored in a region surrounded by said two substrates and said seal member and a plurality of columnar spacers (320) arranged in the region surrounded by said two substrates and said seal member, wherein said columnar spacers include: a first columnar spacer (321), and a second columnar spacer (322) being higher than said first columnar spacer when receiving no load; said first columnar spacer is arranged in a first region near an inner side of said seal member and a second region located inside said first region; and said second columnar spacer is arranged in said second region (Fig. 2 below; Fig. 3).

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FIG.2



The prior art does not disclose the panel of claim 4, in particular the limitations that the height of the second column spacers being 45 percent of the width of the second column spacers, and the height of the first column spacers being 43 percent of the width of the first column spacers, each of said plurality of second column spacers being arranged at a rate of one spacer per ten picture elements, and each of said plurality of first column spacers being arranged at a rate of one spacer per fifteen picture elements.

The heights and widths of column spacers and the arrangement rates of spacers are known. Murouchi (US 6067144) teaches the heights and widths of column spacers (col. 3 lines 7-26). In addition, Cho et al. (US 20040114087) teaches arrangement rates of spacers (section 0013).

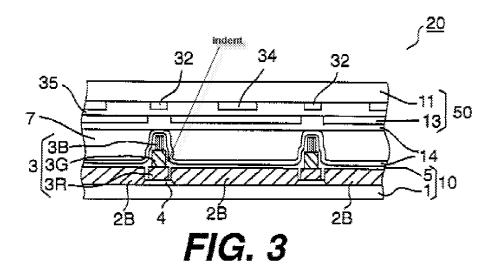
However, the prior art does not disclose or suggest the height of the second column spacers being 45 percent of the width of the second column spacers, and the height of the first column spacers being 43 percent of the width of the first column spacers, each of said plurality of second column spacers being arranged at a rate of one spacer per ten picture elements, and

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each of said plurality of first column spacers being arranged at a rate of one spacer per fifteen picture elements. Claim 4 is therefore allowed.

In addition, the prior art does not disclose the substrate of claim 12, in particular the limitations that the upper portion of said first spacer portion having a groove surrounding said second spacer portion in a plan view, and the width of the groove being in the range of from $0.2\mu m$ to $2\mu m$.

The closely related prior art, Miyazaki et al. (US 5969784) discloses a spacer (3), wherein said spacer has at least a first spacer portion and a second spacer portion formed above said first spacer portion (Fig. 3). Miyazaki lacks the upper portion of said first spacer portion having a groove surrounding said second spacer portion in a plan view, and the width of the groove being in the range of from 0.2 µm to 2 µm. As shown in Fig. 3 below, the examiner considers the indent as not being a groove.



The examiner interprets the groove to be a long narrow furrow or channel. Claim 12 is therefore allowed, as are the dependent claims 14-17.

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Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to CHARLES CHANG whose telephone number is (571)270-5024. The examiner can normally be reached on Mon-Fri 9:00 A.M. - 5:00 P.M. EST.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Mark Robinson can be reached on (571)272-2319. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/Charles Chang/ Patent Examiner, Art Unit 2883

/David Nelms/ Supervisory Patent Examiner, Art Unit 2871